



SL806

Feature

- 1 Component
- Neutral(Oxime) curing

Benefit

- Easy to work.
- Easy gun-ability
- Excellent weatherability

Main Ingredients

- Silicone polymer

1. Introduction

KORESEAL SL806 is a one-component, room temperature vulcanizing and neutral curing (oxime) silicone rubber based sealant with outstanding adhesion and very good weathering resistance.

2. Application

- * Sealing of connecting and expansion joint in the building industry.
- * Sealing of double glazing or sealed units in windows and doors.

3. Main Properties

- 1 Component & Non-slump.
- Good adhesion to most substrates.
- Good weatherability and gun workability regardless of seasons.
- Flexibility is sustained between -50°C and 150°C after cured.

4. Properties

(Tested at 23 °C, 50 % relative humidity)

Property	Unit	Result
Binder	-	Silicone Polymer
Curing System	-	Oxime curing
Color	-	Gray, Black, Transparent
Consistency	-	Soft paste
Solvent	-	NONE
Tack free time	min	Approx.15
Specific Gravity	-	1.02 ± 0.1
Hardness	Shore A	25~35
Tensile Strength (ASTM D412)	MPa	1.0~1.5
Elongation (ASTM D 412)	%	Approx. 400~500
Packaging	-	300 ml plastic cartridge, 25pcs/Box
Recovery	%	96
Shelf Life	Month	12
Weathering resistance	-	Excellent

* ASTM: American Society for Testing and Materials

Notice 1) These property values are tested in a lab condition. They might be changed by testing and storage conditions.

2) Please contact to KCC sales office before writing specifications on this product.



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5. How to use

1) CLEAN ALL JOINT SURFACE

Clean all substrate surface and regarding dust oil, frost and any contaminants. Wipe polluted parts using solvent and a piece of cloth. Do not use detergent, soap and water.

2) INSTALL BACK-UP MATERIALS

Backer rod materials such as closed cell polyethylene type can be used as the base of the joint to control sealant depth.

3) MASK ADJACENT SURFACE WITH MASKING TAPE

Masking tape will ensure a clean, neat appearance and reduce clean up by protecting surrounding areas from excess sealant.

4) PRIMING

Primer may be needed for optimum adhesion to some substrate surface based on adhesive testing service.

5) APPLYING SEALANT

Applying sealant deeply into the parts of joint for sealant. Sealant must be filled into the joint cavity perfectly.

6) TOOL SEALANT

Tool sealant immediately after sealant application. It helps to provide smooth and flat finish and to ensure that the sealant wets the sides of the joint without any voids.

7) REMOVE MASKING TAPE

Remove masking tape prior to forming sealant surface skins.

8) CLEANING

Clean all stuffs around sealant cure area and do not touch when sealant is curing.



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6. Limitation

SL806 should not be applied :

- 1) To building materials of adhesive hindrance or discoloration that bleed oil, plasticizer or solvent and so on.
- 2) In totally confined spaces.
- 3) When substrate surface temperatures exceed 50 °C and under 5 °C.
- 4) To wet surface (on frost-laden or damp surfaces).
- 5) Humid day(over 85% relative humidity day).
- 6) For continuous immersion in water or in below-grade applications.
- 7) Surface in direct contact with food.
- 8) For continuous high pressure and high temperature.
- 9) Please, check the required properties and class of certification
- 10) Joint region that where is expected by physical friction.
- 11) Region that paint is required to sealant.
- 12) Not recommended for use on polycarbonate plastic sheeting, self-cleaning glass, non-staining fluorine coating suitability for use on other type of plastic should be tested prior to application.
- 13) Do not use with incompatibility materials.
- 14) Do not use for Structural glazing application.



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7. Handling Precautions

- * Clean all joint surface(Clean all substrates surface to remove contaminants)
- * Primer may be needed to SL806 for optimum adhesion to some substrate surface.
- * Use at ambient temperature and humidity (recommended range of 30 to 80 % relative humidity).
- * Time for complete cure is depends on the thickness of sealant.
- * As change in quality can be at long term storage, use in validity.
- * For the best adhesion, clean surfaces thoroughly with solvent before applying the product.
- * Maintain adequate ventilation in the work place at all times.
- * Keep in place that child's hand does not touch and never ingest or do not touch in skin
- * Keep or do work out of heat or fire.
- * Do not use except for intended purpose.
- * Do not inflict shock in receptacle.
- * Avoid direct ray of light and keep in state that is tightly shut in place that moisture is less.
- * Wear eye protection and protective gloves when handling this product.
- * Wash cleanly after work.
- * Dispose of contents and container in accordance with all applicable regulations.
- * Do not use defected back-up materials. It might induce air bubble.

Confirmation is necessary in regard of SL806 before use.

- Apply after adhesion and compatibility test although adhesion of sealant is excellent to most of building materials.
- Sufficient tests are needed for purposed applications. The applicability of sealant is depend on the decision of customer.

- ※ Inquire other questions to customer service.
- ※ When there is something wrong to product, it can be compensated by compensation regulation.



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8. Safety and Storage

- Use it within 12 months from the day of manufacture. As change in quality can be possible at long term storage, use in validity.
- Store in a cool, dry place out of direct sunlight.
- Keep in place that child's hand does not touch and never ingest or do not touch in skin.
- Store in original unopened containers in a dry place. Temperature should not exceed 25 °C for prolonged periods. (Recommended at 5 ~ 25 °C)
- Please, refer to MSDS for more details regarding safety information.

9. Packaging

- 300 ml Plastic Cartridge, 25 Pcs/Box

10. Warranty Information – Please read carefully

The information contained herein is offered in good faith and is believed to be accurate. However, because conditions and methods of use of our products are beyond our control, this information should not be used in substitution for customer's tests to ensure that KCC's products are safe, effective, and fully satisfactory for the intended end use.

KCC's sole warranty is that the product will meet the KCC sales specifications in effect at the time of shipment. Your exclusive remedy for breach of such warranty is limited to replacement of any product shown to be other than as warranted.

KCC specifically disclaims any other express or implied warranty of fitness for a particular purpose or merchantability. Unless KCC provides you with a specific, duly signed endorsement of fitness for use, KCC disclaims liability for any incidental or consequential damages.

Suggestions of use shall not be taken as inducements to infringe any patent.



TDS

KCC KORESEAL

Technical Data Sheet _ Multipurpose Sealant

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11. Issued date

- Revision date of issue : 2017.08.29

※ Please, refer product MSDS for more details regarding safety information.